



Fitting of SAM Zero Architraves

SAM guidance notes, assume all walls are constructed plumb and align with the door frame

CAREFUL handling during the cutting & fitting process will prevent the surface of the product from being damaged.

Good practice prior to fitting SAM zero

a) Un-decorated door frame

Clean the door frame to remove plaster; lightly sand the margin edge of the door frame in preparation for decoration.

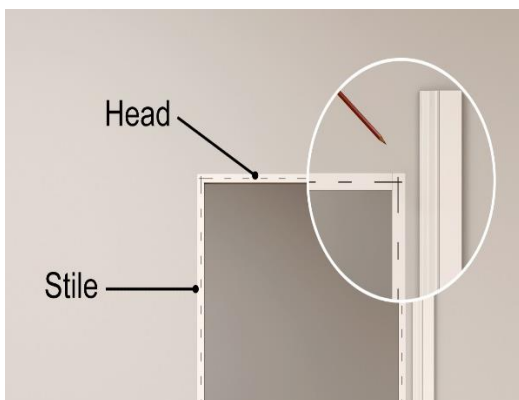
b) Saw Blade

It is highly recommended to use a high toothed, triple chip saw blade when cutting all SAM Zero MDF products

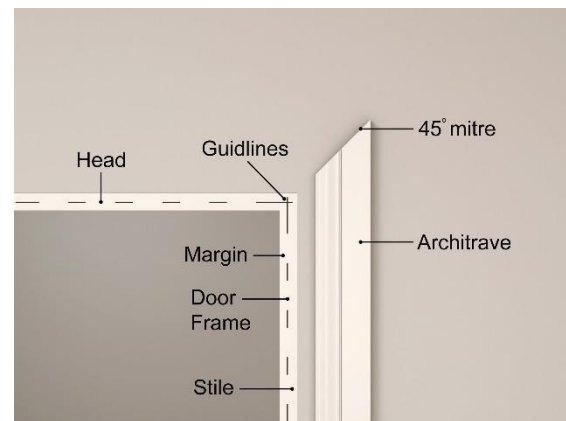
c) Health & Safety

All relevant H&S regulations, procedures and equipment must be used when cutting and fitting SAM zero MDF. Please refer to the Health & Safety web site www.hse.gov.uk

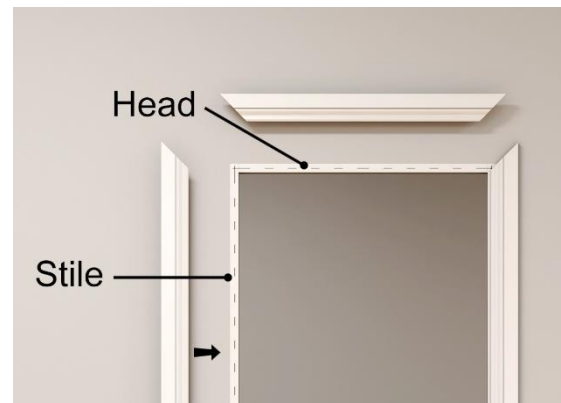
1 Using a measuring tape and pencil, mark the margin dimension as two cross guidelines on the intersection of the head and stile of the door frame. Continue the margin guide marks down each side of the door frame. A typical margin is around 5mm



2 Place a length of architrave along the face of the door frame and using your pencil, mark the architrave where the two margin marks meet. This mark will indicate where the architrave will be mitred at 45 degrees. Ensure the mitre saw cut is made within the waste side of the mark.



3 Vertically align the architraves to the margin marks on the stile of the door frame. Architraves can either be nailed using 16 gauge nails or Tech 7 MS Polymer based adhesive. Nail holes can be filled using Tech 7 adhesive. Excess adhesive can be easily removed using builder's wipes. If desired, once the filler is dry, a small dab of our touch-up paint may be used to seal the filler.

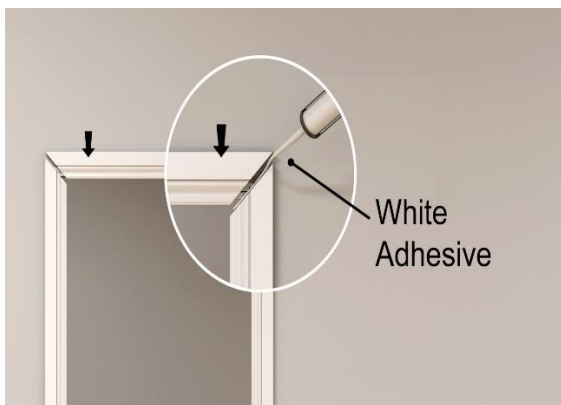




4 Measuring the distance between the two cross guidelines on the head of the door frame. Cut the head of the architrave to the required length.

Before securing the head of the architrave, it is advisable to apply a 5mm bead of white Tech 7 adhesive to the both mitre joints. Leave the adhesive for approx. 5 mins and use builders wipes to remove the excess adhesive.

As required, continue to mould the adhesive into the joint to ensure the surface of the joint is filled and remove any smudged residue from the head and stiles using builder's wipes.



Maintenance

To remove minor surface scuffs, use a household CIF cleaner on a damp cloth or builder's wipe.

Over-painting can be achieved by using a 400 grade sand paper to abrade the surface. A water based Satinwood paint RAL 9003 can then be brush applied.